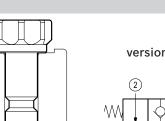


1/4 RE 18323-06/02.11 Replaces: RE 18323-06/08.10

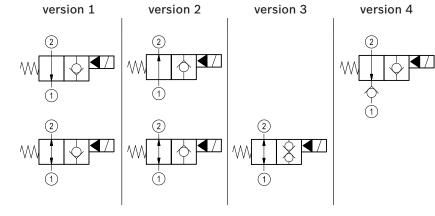
# Solenoid operated valves pilot operated poppet type 2-way normally open

# Common cavity, Size 08

VEI-8A-06-NA







#### General

R

A (2)

Weight	kg (lbs)	0.12 (0.26)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

B (1)

A (2)

#### Hydraulic

пуштацис				
Max. operating pressure bar (psi)		350 (5000)		
Max. proof pressure bar (psi)		420 (6000)		
		1.5-40 (0.4-11)		
Fatigue cycle life cycles		1 million cycles at 350 bar		
Max. internal leakage	drops/min.	20		
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)		
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm <sup>2</sup> /s (cSt)		
Installation torque	Nm (ft-lbs)	39-51 (29-38)		
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14		
Cavity		CA-08A-2N / 019-E see RE 18325-75		
Line bodies		See data sheet RE 18325-85		
Seal kit version 1		RG08A2010520100 R901101437		
Seal kit version 2-3		RG08A2010530100 R901101544		
		RG19E201053010 R934003561		
		RG12A1PNBR7010 R934003958		
Other technical data		See data sheet RE 18350-50		

## Electrical

OD.15 - X - Y - Z - S0

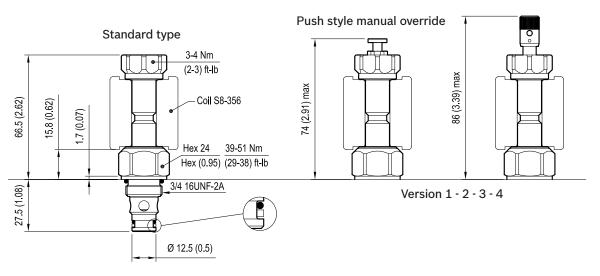
Type of voltage	DC voltage			
Coil type	S8-356 see RE 18325-90			
Supply voltage	See data sheet RE 18325-90			
Nominal voltage	± 10%			
Power consumption W	20			
Duty cycle coil %	See performance graphs			
Type of protection	See data sheet RE 18325-90			
Note: Coils must be ordered separately.				

folls must be ordered separately.

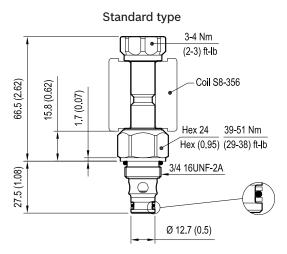
#### Dimensions

Version 1: Solenoid operated valve, poppet 2-way normally open

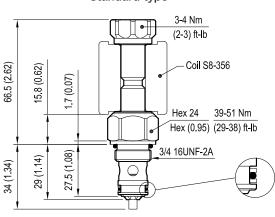




Version 2: Solenoid operated valve, poppet 2-way normally open Version 3: Solenoid operated valve, poppet 2-way double lock normally open



Version 4: Solenoid operated valve, poppet 2-way normally open



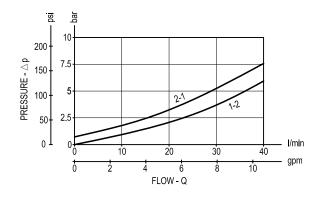
Standard type

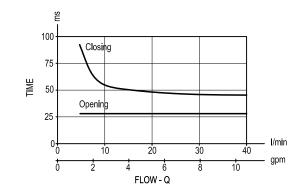
mm (Inches)

## Performance graphs

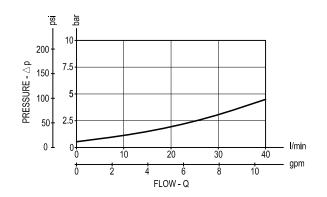
Version 1 - Version 2

Standard

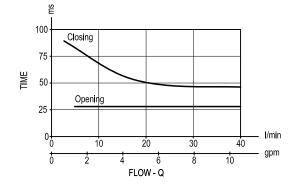


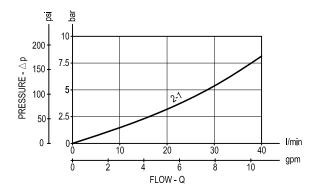


Version 3



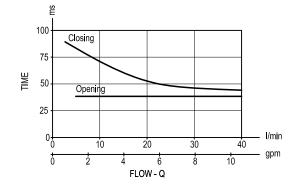
Standard

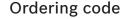


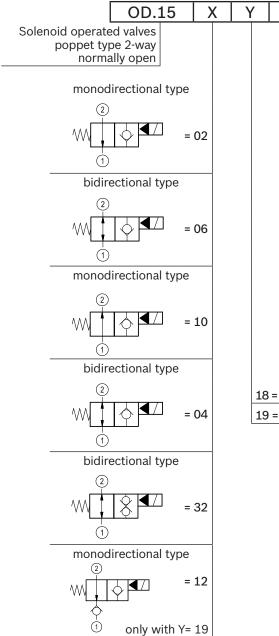


Version 4

Standard

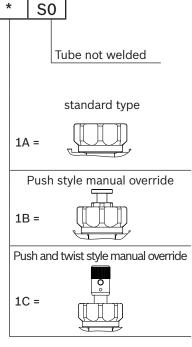






	Ŷ			
	only w	ith Y= 19		
Туре		Materia	l number	Туре
OD1502181AS	5000	R90109	1102	OD1510
OD1502181B5	5000	R90109	1105	OD1510
OD1502181CS	S000	R90109	1106	OD1510
OD1506181AS	5000	R90109	1130	OD1532
OD1506181B5	5000	R90109	1131	OD1532
OD1506181CS	S000	R90109	1132	OD1532
OD1504181AS	5000	R90109	1121	OD1512
OD1504181B5	5000	R90109	1122	 OD1512
OD1504181C	S000	R90109	1123	 OD1512

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola - Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com



18 = Common cavity: CA-08A-2N **19** = Special cavity: 019-E only with X= 12

Material number
R901091152
R901091154
R901091155
R901091171
R901091173
R901091174
R901091159
R901091161
R901091162

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

Subject to change.